

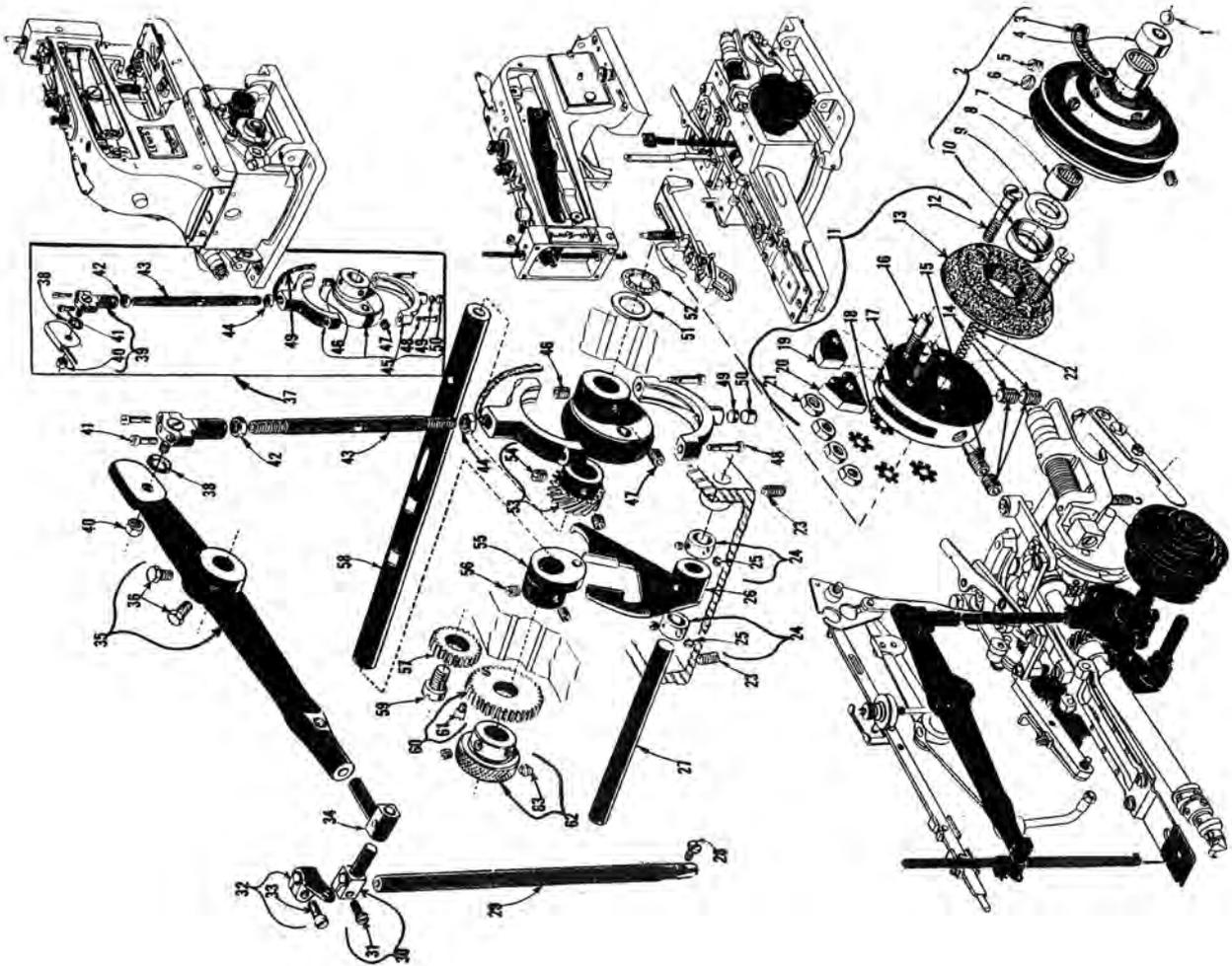
# RICAMBI LEWIS

## NEEDLE DRIVE, CLUTCH, STOP MOTION PARTS

Ref. No.	Part No.	Description	Ant. Req.
1	79-37	Ball	1
2	458-39	Pulley Assembly, complete	1
3	98-221	Instruction Label	1
4	190-2 L	Pulley Insert	1
5	1005 L	Set Screw	2
6	18-800	Set Screw	1
7	58-39	Pulley	1
8	478-10	Needle Bearing	2
9	63-32	Grease Retaining Wick	1
10	40-169	Retaining Washer	1
11	444-280	Screw	1
12	18-982	Pulley Clutch Disc	2
13	44-388	Set Screw	1
14	18-967	Spot Screw	3
15	18-958	Screw	1
16	18-959	Screw	2
17	44-280	Stop Motion Disc	1
18	652 N-14	Eccentric Washer	4
19	51-20	Stop Motion Disc Latch	1
20	166-7	Stop Motion Disc Pawl	1
21	30-127	Nut	4
22	21-229	Spring	1
23	1003 L	Set Screw	2
24	CS482	Collar	2
25	1022 L	Set Screw	2
26	445-298	Lever Engaging Button Clamp Lifting Link	1
27	14-362	Lever Shaft	1
28	18-272	Screw	1
	*18-725	Set Screw, headless, for needle longer than our longest standard, or needle bar turned 180°	1
29	25-11	Needle Bar	1
30	117-40	Needle Bar Bearing Block Clamp	1
31	18-71	Screw	1
32	41-47	Needle Bar Bearing Block	1
33	18-907	Screw	1
34	117-39	Needle Bar Thread Guide	1
35	45-335	Screw	1
36	1333 L	Needle Bar Bearing Block	1
37	447-105	Needle Bar Lever	2
38	40-63	Set Screw	1
39	4124-50	Washer	1
40	1009 L	Needle Bar Connecting Rod, complete	1
41	18-391	Ball Joint, upper, complete	1
42	20-90	Nut	3
43	71-74	Rod	1
44	20-81	Nut	1
45	4124-49	Ball Joint, lower, complete	1
46	18-968	Spot Screw	1
47	18-730	Set Screw	1
48	18-925	Screw	2
49		Oil Wick	1
50	137-19	Oil Wick Retainer	1
51	40-135	Washer	1
52	478-8	Ball Bearing	1
53	27-169	Driving Gear, for looper shaft	1
54	18-986	Set Screw	1
55	433-139	Button Clamp Lifting Link Lever Driving Eccentric, complete	2
56	1005 L	Set Screw	2
57	27-171	Intermediate Spur Gear, for Styles 200-1, -2, -6, -7, -8, -9, -21, -22, -23, -24, -25, -27	1
58	14-363	Pulley Shaft	1
59	18-878	Screw, for Styles 200-1, -2, -6, -7, -8, -9, -21, -22, -23, -24, -25, -27	1
60	27-170	Spur Gear, for Styles 200-1, -2, -6, -7, -8, -9, -21, -22, -23, -24, -25, -27	1
61	18-39	Screw	1
62	57-23	Handwheel	1
63	1025 L	Set Screw	2

\* Available as extra send and charge item.

## KL 200



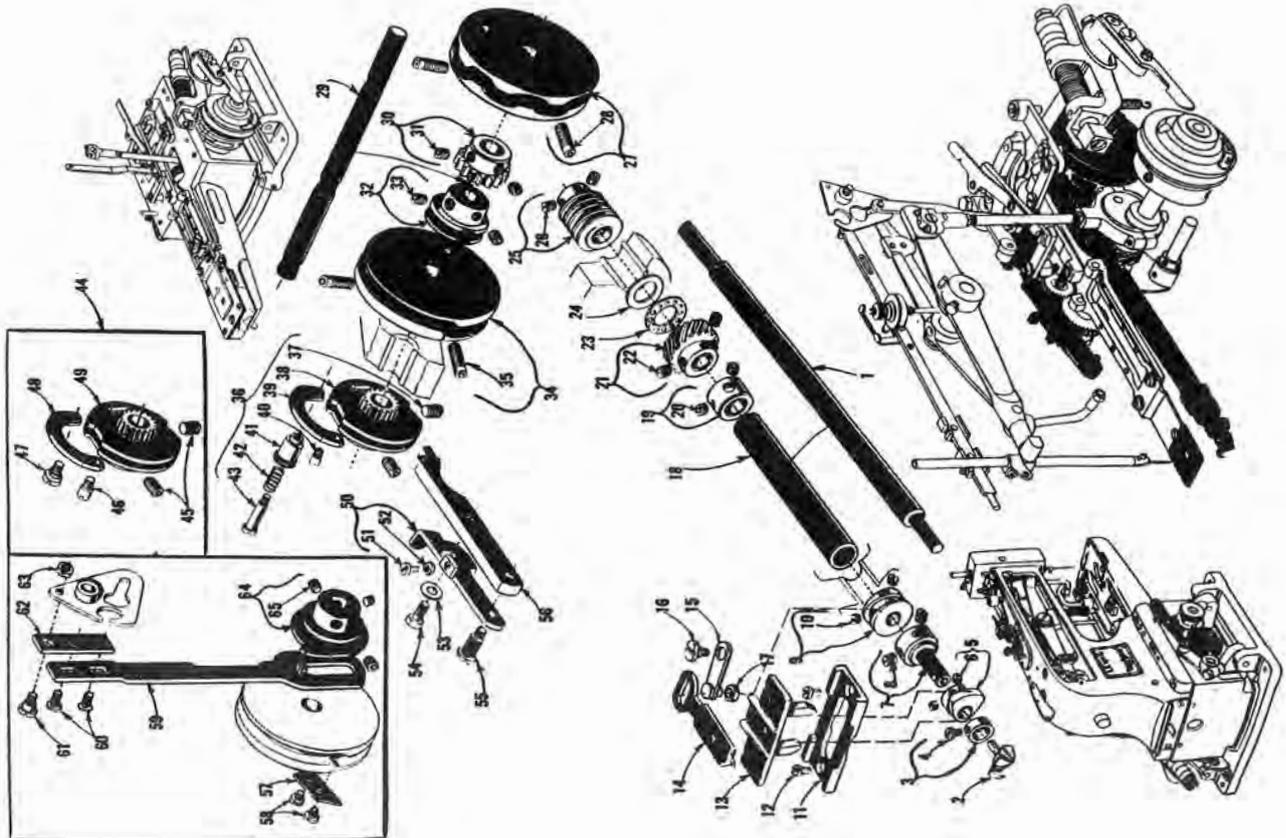
# RICAMBI LEWIS

## CAMS, LOOPER DRIVE, STITCH SELECTING PARTS

Ref. No.	Part No.	Description	Amnt.	Req.
1	14-366	Looper Shaft	1	1
2	36-20	Looper	1	1
3	39-143	Collar	1	1
4	18-949	Looper Clamping Screw	1	1
5	43-43	Loop Positioning Finger Cam, complete	1	1
6	43-43	Set Screw	1	1
7	70-50	Cam and Looper Sleeve	1	1
8	1005 L	Set Screw	2	2
9	34-47	Loop Positioning Finger Cam	1	1
10	1029 L	Set Screw	2	2
11	100-1 L	Yoke Slide Insert, for Styles 200-1, 2, 6, 7, 8, 9, 16, 17, 21, 22, 23, 24, 25, 26, 27	1	1
12	18-812	Yoke Slide Insert, for Styles 200-10, 15	1	1
13	18-812	Screw, for Styles 200-1, 2, 6, 7, 8, 9, 16, 17, 21, 22, 23, 24, 25, 26, 27	2	2
14	18-949	Positioning Finger Yoke Slide, for Styles 200-1, 2, 6, 7, 8, 9, 16, 17, 21, 22, 23, 24, 25, 26, 27	1	1
15	48-33	Positioning Finger Yoke Slide, for Styles 200-10, 15	1	1
16	42-25	Loop Positioning Finger	1	1
17	48-33	Loop Positioning Finger	1	1
18	35-20	Loop Positioning Finger Lever Bolt	1	1
19	39-131	Looper Shaft Tube	1	1
20	18-998	Looper Shaft Collar	1	1
21	18-998	Set Screw	2	2
22	18-998	Set Screw	2	2
23	476-8	Loop Shaft Driven Gear	1	1
24	40-135	Ball Bearing	1	1
25	18-998	Washer	1	1
26	18-998	Driving Gear, for camshaft (See Chart Below)	2	2
27	18-984	Cam, right side (See Chart Below)	2	2
28	18-984	Cam, left side (See Chart Below)	2	2
29	14-364	Camshaft Driven Gear (See Chart Below)	1	1
30	18-998	Set Screw	2	2
31	39-107	Collar	1	1
32	18-730	Set Screw	2	2
33	18-730	Set Screw	2	2
34	18-984	Cam, right side (See Chart Below)	2	2
35	18-984	Cam, left side (See Chart Below)	2	2
36	434-42	Stop Motion Cam and Gear Assembly, complete with shoe and knob, for Styles 200-1, 2, 6, 7, 8, 9, 10, 16, 17, 21, 22, 23, 24, 26, 27	1	1
37	18-730	Set Screw	2	2
38	434-42-1	Stop Motion Cam and Gear	1	1
39	18-2	Shoe	1	1
40	142-9	Knob	1	1
41	142-9	Knob	1	1
42	21-322	Spring	1	1
43	18-835	Screw	1	1
44	434-42-2	Stop Motion Cam and Gear Assembly, complete with shoe, for Styles 200-15, 25	1	1
45	18-730	Set Screw	2	2
46	18-39	Screw	1	1
47	18-39	Screw	1	1
48	180-239	Shoe	1	1
49	434-42-1	Stop Motion Cam and Gear	1	1
50	51-22	Latch, for Styles 200-1, 2, 6, 7, 8, 9, 10, 16, 17, 21, 22, 23, 24, 25, 27	1	1
51	1170 L	Screw	1	1
52	1311 L	Nut	1	1
53	18	Washer, for Styles 200-1, 2, 6, 7, 8, 9, 10, 16, 17, 21, 22, 23, 24, 25, 27	1	1
54	18-629	Screw, for Styles 200-1, 2, 6, 7, 8, 9, 10, 16, 17, 21, 22, 23, 24, 25, 27	1	1
55	18-619	Screw, for Styles 200-1, 2, 6, 7, 8, 9, 10, 16, 17, 21, 22, 23, 24, 25, 27	1	1
56	45-331	Lever, for Styles 200-1, 2, 6, 7, 8, 9, 10, 16, 17, 21, 22, 23, 24, 25, 27	1	1
57	189-11	Thread Cutter Operating Pawl, for Styles 200-10, 15	1	1
58	CS337	Screw, for Styles 200-10, 15	2	2
59	18-168	Nipper Bar Operating Link, lower, for Style 200-10	1	1
60	18-239	Nipper Bar Operating Link, upper, for Style 200-10	1	1
61	881 L	Screw, for Style 200-10	1	1
62	48-169	Nipper Bar Operating Link, upper, for Style 200-10	1	1
63	1180 L	Nut, for Style 200-10	1	1
64	34-65	Nipper Bar Operating Cam, for Style 200-10	1	1
65	18-996	Set Screw	2	2

STYLE NO.	DET. 30 Driven	DET. 35 Driving	DET. 34 Left	DET. 37 Right
200-1	27-155	27-189	200-1	34-53
200-2	27-191	27-180	34-35	34-54
200-5	27-155	27-188	34-71	34-53
200-6	27-155	27-188	34-71	34-53
200-8	27-191	27-180	34-63	34-53
200-9	27-191	27-190	34-69	34-35
200-10	27-155	27-189	34-75	34-53
200-15	27-155	27-189	34-91	34-53
200-18	27-155	27-189	34-81	None
200-19	27-191	27-180	34-82	None
200-21	27-191	27-180	34-82	None
200-22	27-191	27-190	34-73	34-54
200-23	27-155	27-189	34-35	34-53
200-24	27-191	27-190	34-35	34-54
200-25	27-155	27-189	34-35	34-53
200-26	27-228	27-225	34-35	34-53
200-27	27-195	27-189	34-35	34-53

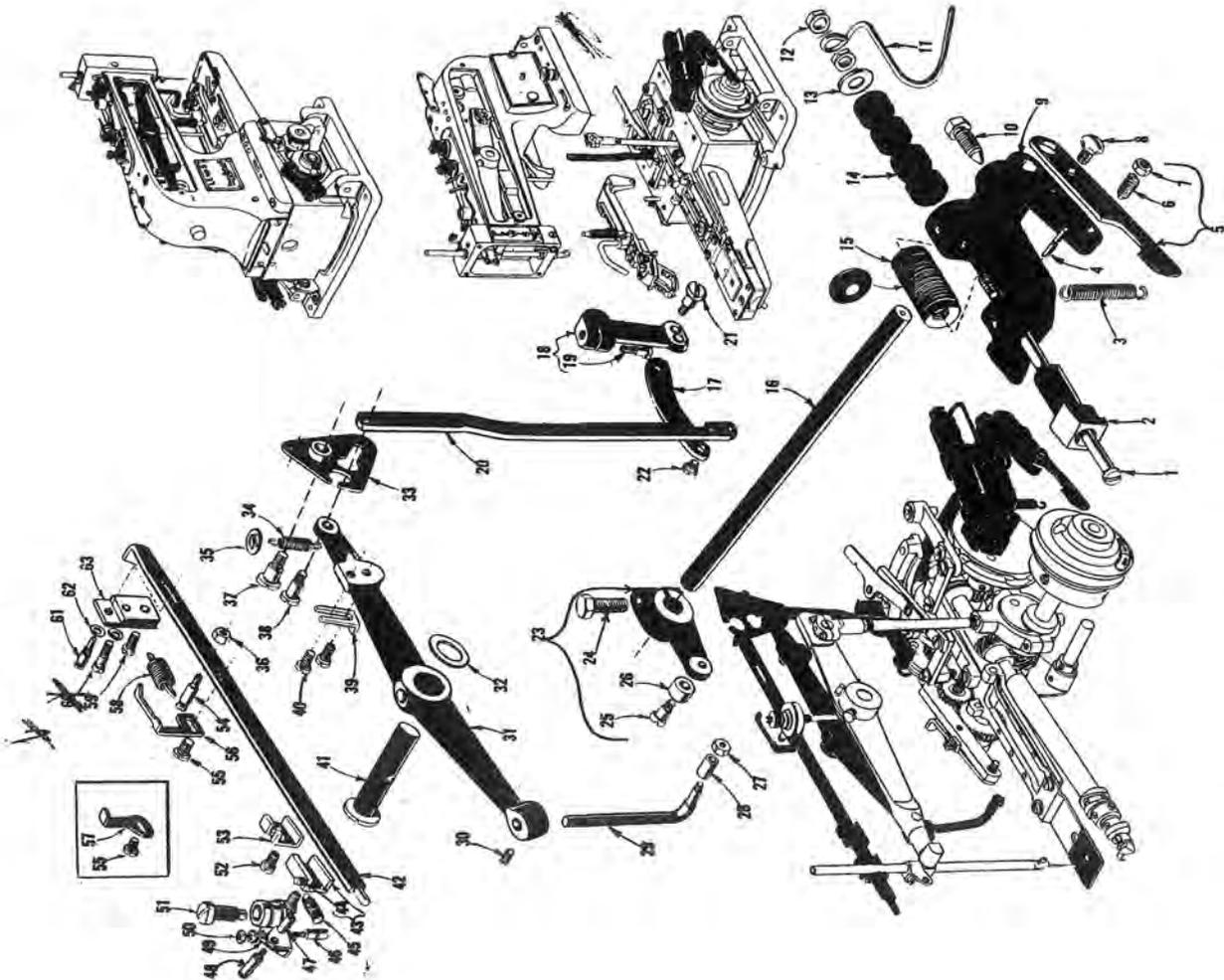
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# RICAMBI LEWIS

## BUTTON CLAMP LIFTER, STOP MOTION, NIPPER PARTS

Ref. No.	Part No.	Description	Ami Rec
1	71-82	Stop Motion Plunger Rod	1
2	26-163	Stop Motion Plunger	1
3	21-360	Stop Motion Lever Restoring Spring	1
4	22-286	Stop Motion Lever Restoring Spring Pin	1
5	45-302	Lever for Applying Pressure on Stop Motion Disc	1
6	18-747	Spot Screw	1
7	20-34	Nut	1
8	18-280	Screw	1
9	45-348	Stop Motion Plunger Lever	1
10	18-519	Screw	1
11	8-126	Stop Motion Plunger Rod Guard	1
12	20-128	Nut	2
13	652-16	Washer	1
14	40-190	Washer	4
15	21-416	Stop Motion Disc Spring	1
16	14-365	Stop Motion Lever Shaft for Styles 200-1, -2, -6, -7, -8, -9, -16, -17, -21, -22, -23, -24, -25, -26, -27	30
17	14-488	Stop Motion Lever Shaft for Styles 200-10, -15	1
18	46-135	Link for Styles 200-1, -2, -8, -9, -16, -17, -23, -24, -25, -26, -27	1
19	46-175	Link for Styles 200-6, -7, -10, -21, -22	1
20	445-286	Lever, complete, engaging button clamp lifting link	1
21	1206 L	Clamp Screw	1
22	46-162	Button Clamp Lifting Link	1
23	18-392	Screw	1
24	18-809	Screw	1
25	445-370	Stop Motion Tripping Lever	1
26	18-739	Clamp Screw	1
27	35-18	Screw	1
28	835 L	Stop Motion Tripping Lever Cam Roll	1
29	35-17	Nut	1
30	71-73	Button Clamp Lifting Rod Roll	1
31	1005 L	Button Clamp Lifting Rod	1
32	45-285	Set Screw	1
33	40-143	Button Clamp Lifting Lever	1
34	445-405	Washer	1
35	21-86	Nipper Bar Actuating Lever	1
36	40-168	Spring	1
37	835 L	Washer	1
38	18-562	Nut	1
39	18-619	Screw	1
40	42-21	Button Clamp Lifting Lever Stop	1
41	18-330	Screw	2
42	14-368	Button Clamp Lifting Lever Shaft	1
43	136-15	Nipper Bar	1
44	4115-104	Nipper Bar Block, complete	1
45	22-235	Spring Pin	1
46	21-366	Spring	1
47	18-995	Spring Screw	1
48	20-114	Nut	1
49	18-823	Screw Stud	1
50	4187-1	Thread Nipper	1
51	20-13	Nut	2
52	782 L	Screw	1
53	18-750	Screw	2
54	115-106	Nipper Bar Block	1
55	18-827	Spring Screw	1
56	18-750	Screw	1
57	45-327	Thread Tension Releasing Lever	1
58	45-404	Automatic Tension Opening Lever for Style 200-10	1
59	21-378	Nipper Bar Spring	1
60	1158 L	Screw	1
61	1206 L	Screw	1
62	18-828	Screw	1
63	1185 L	Washer	2
	115-110	Nipper Bar Bearing Block	1

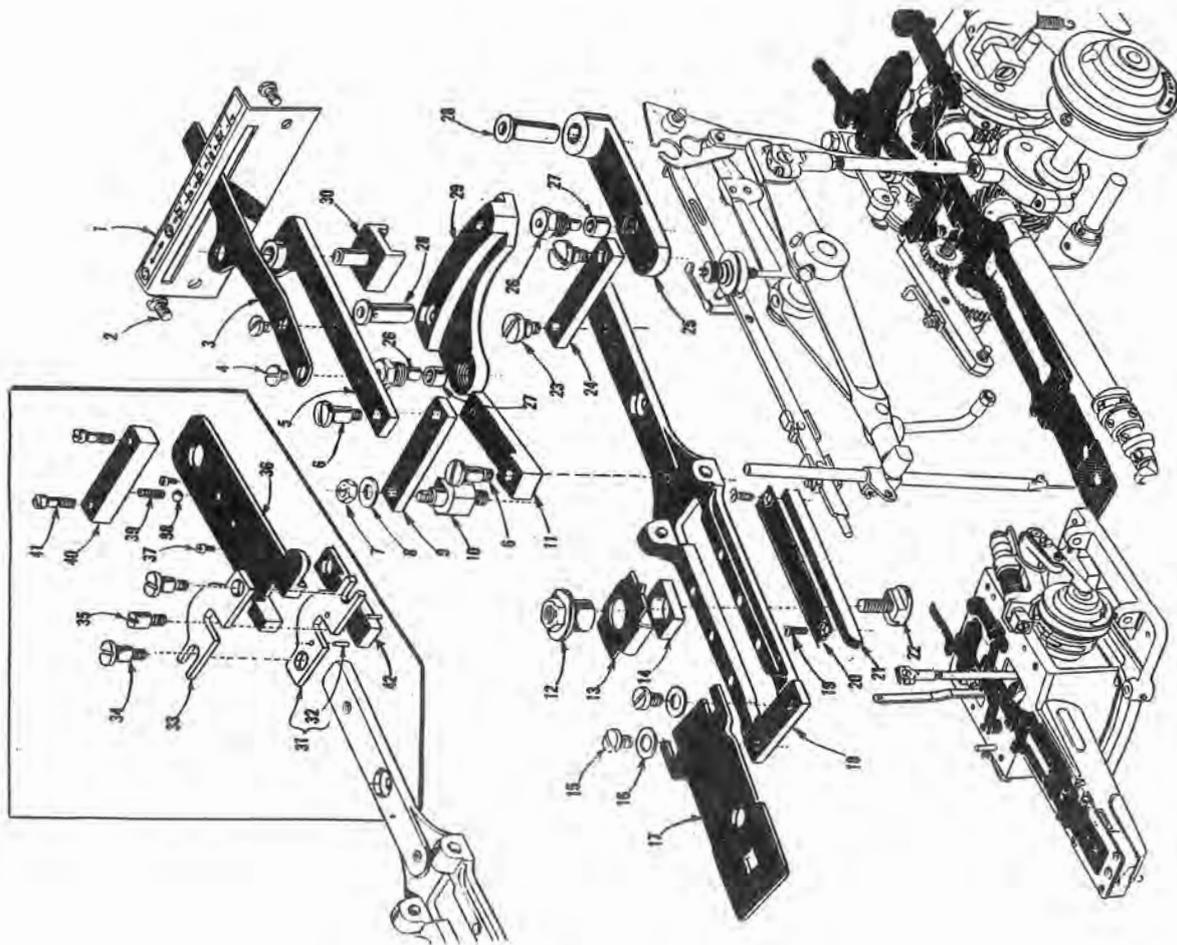


# RICAMBI LEWIS

## FEED PLATE AND BUTTON CLAMP POSITIONING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	110-208	Graduated Plate for Styles 200-1, -2, -10, -15, -23, -24, -25, -26, -27	1
2	110-318	Graduated Plate for Styles 200-8, -9, -18, -17	1
3	110-328	Graduated Plate for Styles 200-6, -7, -21, -22	1
4	18-260	Screw	2
5	21-287	Handle and Indicator Spring	2
6	CS337	Screw	2
7	446-136	Link	2
8	18-819	Nut	2
9	1160 L	Washer	1
10	40-38	Link	1
11	46-137	Stud	1
12	17-124	Link	1
13	46-138	Link	1
14	20-109	Nut for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
15	155-14	Indicator for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
16	89-17	Bearing Block for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
17	LS313	Screw for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
18	40-139	Washer for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
19	24-244	Feed Plate for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
20	24-281	Feed Plate, for Style 200-27	1
21	158-9	Slide Plate for Styles 200-1, -2, -10, -15, -23, -24, -25, -26, -27	1
22	158-17	Slide Plate for Styles 200-16, -17	1
23	158-19	Slide Plate for Styles 200-6, -7, -8, -9, -21, -22	1
24	18-966	Screw for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
25	110-205	Graduated Plate for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
26	115-108	Block for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
27	18-818	Screw for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
28	18-818	Screw for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
29	18-392	Screw for Styles 200-1, -2, -10, -15, -23, -24, -25, -26, -27	2
30	46-137	Link for Styles 200-1, -2, -10, -15, -23, -24, -25, -26, -27	1
31	45-290	Lever for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
32	18-814	Screw for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
33	18-814	Screw for Styles 200-16, -17	2
34	38-15	Cam Roll for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
35	22-219	Cam Roll for Styles 200-16, -17	1
36	45-288	Pin for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	2
37	45-416	Lever for Styles 200-1, -2, -15, -16, -17, -23, -24, -25, -26, -27	1
38	89-16	Slide Block	1
39	446-173	Slide Block, complete, for Styles 200-6, -7, -8, -9, -21, -22	1
40	22-C214-13	Pin	2
41	46-173	Top Link for Styles 200-6, -7, -8, -9, -21, -22	1
42	18-1023	Screw for Styles 200-6, -7, -8, -9, -21, -22	1
43	18-1022	Screw for Styles 200-6, -7, -8, -9, -21, -22	1
44	4110-329	Slide Plate for Styles 200-6, -7, -21, -22	1
45	4110-317	Slide Plate for Styles 200-8, -9	1
46	79-31	Stop Screw for Styles 200-6, -7, -8, -9, -21, -22	2
47	21-300	Ball for Styles 200-6, -7, -8, -9, -21, -22	1
48	115-137	Spring for Styles 200-6, -7, -8, -9, -21, -22	1
49	18-766	Block for Styles 200-6, -7, -8, -9, -21, -22	1
50	18-766	Screw for Styles 200-6, -7, -8, -9, -21, -22	2
51	46-174	Link for Styles 200-8, -7, -8, -9, -21, -22	1

# RICAMBI LEWIS 200

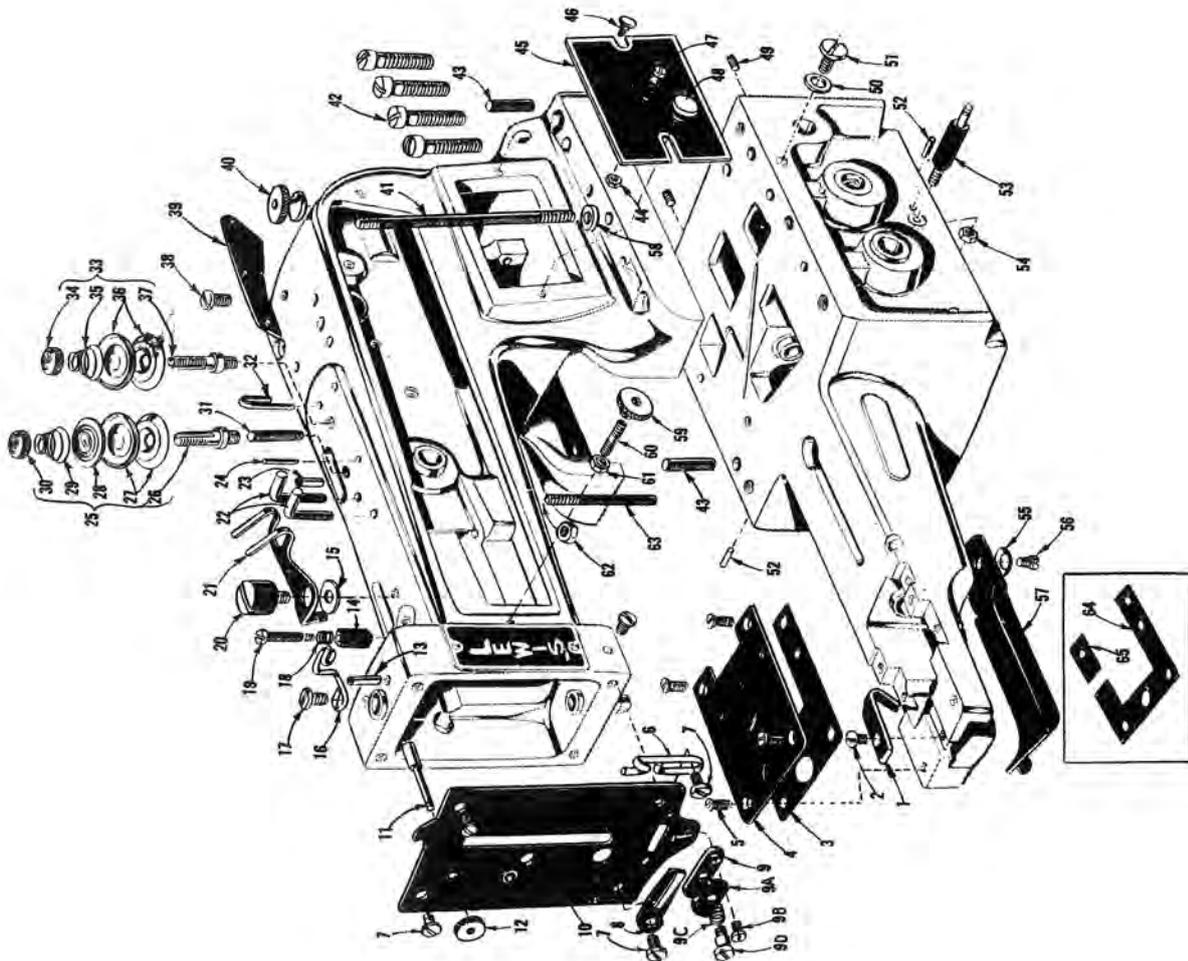


# RICAMBI LEWIS

## MISCELLANEOUS PLATES, THREAD HANDLING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	8-111	Needle Guard	1
2	18-750	Screw	1
3	110-213	Spacer Plate for Styles 200-1, -2, -6, -7, -8, -9, -16, -17, -21, -22, -23, -24, -25, -26, -27	1
4	110-302	Needle Plate for Styles 200-1, -2, -10, -15, -16, -17, -23, -24, -25, -26, -27	1
5	110-304	Needle Plate for Styles 200-6, -7, -8, -9, -21, -22	1
6	18-920	Screw	4
7	51768	Thread Guide	1
8	18-330	Screw	5
9	62271 C	Thread Guide	1
9A	99-345	Needle Thread Nipper Holder	1
9B	97 WB	Needle Thread Nipper Spring Plate	1
9C	18-1077	Screw	1
9D	21-381	Screw	1
10	18-1078	Spring	1
11	432-263	Machine Arm Front Cover	1
12	26-147	Nipper Releasing Plunger	1
13	20-98	Knurled Thumb Nut	1
14	61-33	Oil Tube	1
15	115-107	Nipper Block	1
16	40-188	Washer	1
17	41-49	Thread Guide	1
18	18-997	Screw	1
19	21-310	Spring	1
20	18-854	Screw	1
21	18-1050	Bearing Screw	1
22	45-434	Thread Pull-off Lever	1
23	41-41	Thread Guide	1
24	61-32	Oil Tube	2
25	22-195	Thread Disc Pin	1
26	488-21	Thread Nipper Staff, complete	1
27	688-21	Nipper Staff	1
28	1188 L	Tension Disc	2
29	61282 E	Tension Lifting Washer	1
30	21-284	Tension Spring	1
31	20-60	Adjusting Nut	1
32	22-221	Thread Release Pin	1
33	41-53	Thread Guide	1
34	468-22	Adjusting Nut	1
35	30-60	Tension Spring	1
36	21-414	Tension Disc	1
37	1183 L	Tension Staff	2
38	68-22	Tension Staff	1
39	18-897	Screw	1
40	61470 D	Thread Guide	1
41	1316 L	Knurled Nut	1
42	18-816	Screw Stud	1
43	18-821	Screw Stud	1
44	22-175	Pin	4
45	1160 L	Nut	2
46	32-198	Cover	1
47	SBW79	Screw	1
48	18-752	Knob Screw	1
49	18-286	Screw	1
50	18-547	Set Screw	1
51	40-46	Washer	2
52	1235 L	Screw	1
53	22-238	Timing Pin	2
54	22-251	Spring Pin	1
55	CS231	Nut	1
56	1221 L	Spring Washer	1
57	18-934	Screw	1
58	32-208	Machine Base Swing Cover	1
59	40-170	Washer	1
60	819 L	Locking Nut	1
61	17-172	Locking Stud	1
62	20-35	Nut	1
63	1160 L	Nut	1
64	22-273	Button Clamp Stop Pin for Styles 200-1, -2, -6, -7, -8, -9, -10, -15, -21, -22, -23, -24, -25, -26, -27	1
65	110-333	Spacer Plate, large, for Styles 200-10, -15	1
66	110-334	Spacer Plate, small, for Styles 200-10, -15	1

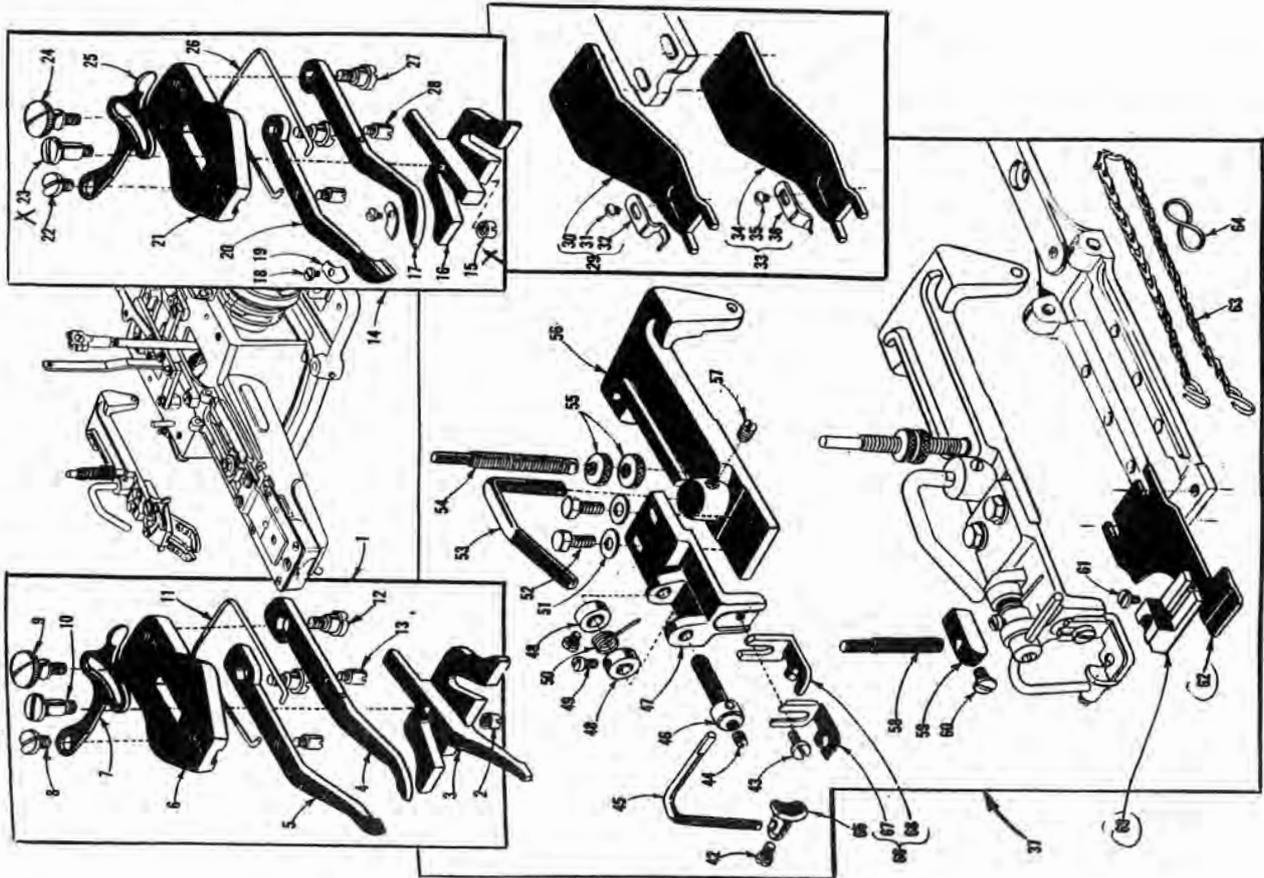
# RICAMBI LEWIS 200



# RICAMBI LEWIS

**\*EXTRA ATTACHMENTS AVAILABLE FOR CLASS 200**

Ref. No.	Part No.	Description	Amt. Req.
1	430-77	Snap Fastener Clamp, complete, for Styles 200-1, -2, -6, -7, -8, -9, -10, -15	1
2	20-123	Nut	1
3	158-21	Slide	1
4	45-419	Jaw Lever, right	1
5	45-420	Jaw Lever, left	1
6	99-316	Lever Holder	1
7	45-332	Stop Lever	1
8	18-75	Hinge Screw	1
9	18-945	Clamp Screw	1
10	18-931	Screw	1
11	21-315	Spring	1
12	18-929	Hinge Screw	1
13	18-930	Bearing Screw	2
14	430-86	Hook and Eye Clamp, complete, for Styles 200-1, -2, -6, -7, -8, -9, -10, -15	2
15	20-123	Nut	1
16	158-25	Slide	1
17	45-458	Lever, right	1
18	18-125	Screw	1
19	110-404	Lever Plate	2
20	45-458	Lever, left	2
21	99-316-1	Lever Holder	1
22	18-75	Hinge Screw	1
23	18-831	Screw	1
24	18-945	Clamp Screw	1
25	45-332	Stop Lever	1
26	21-315	Spring	1
27	18-929	Hinge Screw	1
28	18-930	Bearing Screw	2
29	430-75-1	Tacking Clamp, complete, for Styles 200-6, -7, -8, -9	2
30	30-75	Clamp	1
31	18-316	Screw	1
32	122-46	Thread Breaking Finger	1
33	430-75	Tacking Clamp, complete, for Styles 200-1, -2, -10, -15	1
34	30-75	Clamp	1
35	18-316	Screw	1
36	122-45	Thread Breaking Finger	1
37	430-57-37	Shank Burton Clamp, complete, with chain, "S" hooks, but without clamp, adaptor, work support block or foot treadle, for Styles 200-1, -2, -5, -7, -10, -15	1
42	18-733	Screw	1
43	CS327	Screw	1
44	SEWTS	Screw	1
45	15-372	Lever Holding Shaft	1
46	44-455	Bracket	1
47	40-238	Collar	1
48	20-938	Collar	2
49	18-823	Screw	2
50	21-853	Spring	2
51	40-88	Washer	2
52	18-873	Screw	2
53	71-72	Rod	2
54	18-955	Screw	1
55	20-60	Knurled Nut	1
56	99-308	Burton Clamp Holder	2
57	1005 L	Set Screw	1
58	17-155	Stud	1
59	115-127	Block	1
60	18-750	Screw	1
61	18-307	Screw	1
62	24-281	Feet Plate	1
63	130-9	Chain	1
64	131-C183-1	"S" Hook	1
65	430-55	Shank Burton Holding Clamp for Styles 200-1, -2, -6, -7, -15	1
66	490-43	Shank Burton Adapter, adjustable, for Styles 200-1, -2, -6, -7, -15	1
67	8-132	Claw, adjustable	1
68	90-49	Adapter	1
69	115-151	Shank Burton Work Support Block for Styles 200-1, -2, -6, -7, -15	1

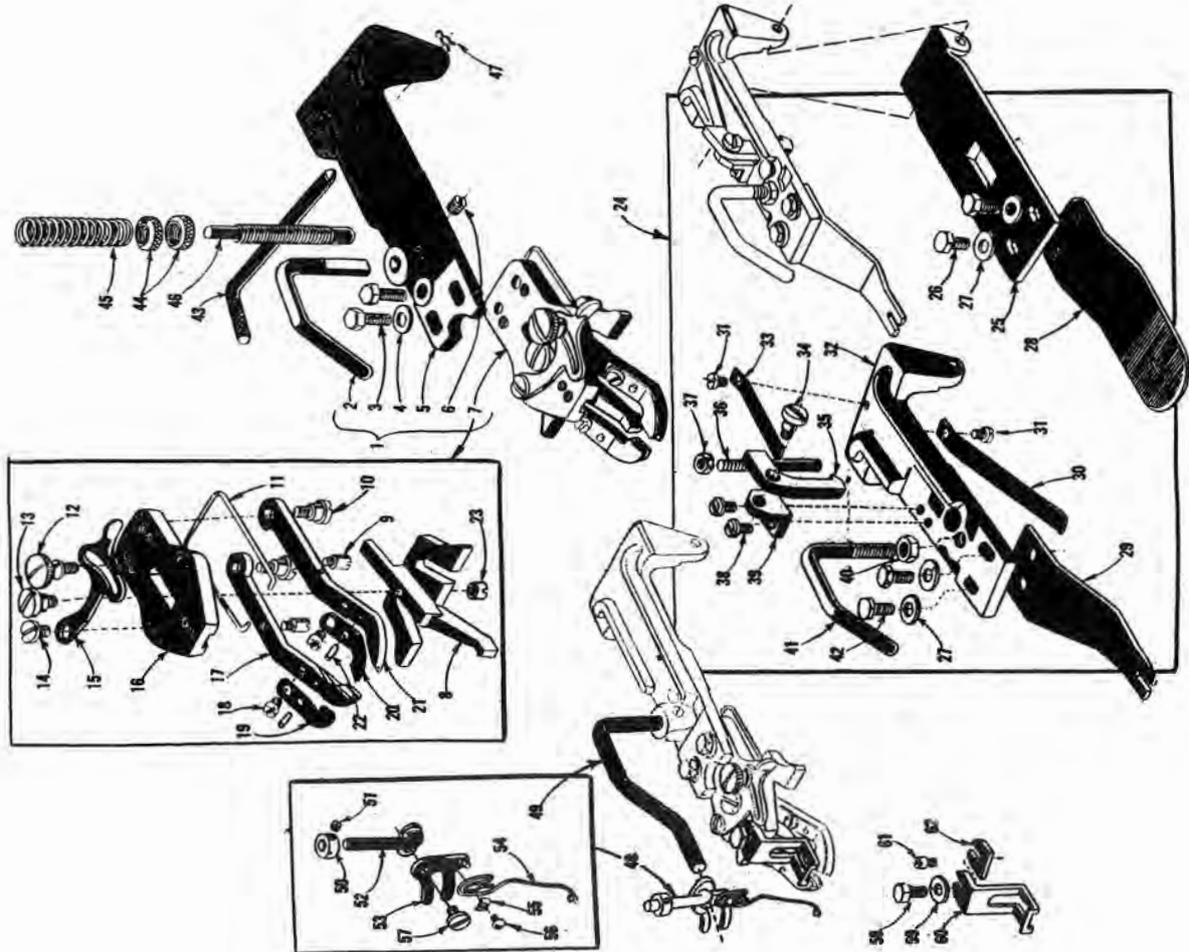


\*\* Machines on which attachments can be used are indicated in parts descriptions.  
 \*\*\* Due to the many varieties of shank buttons, this combination of holding clamp, adapter, and work support block is illustrated only to show their positions in the machine. In order to secure the proper combination of parts, a sample button must be submitted.  
 \*\*\*\* When used for buttons greater than 45 lines, also order needle plate No. 110-204 as an extra send and charge item.

# RICAMBI LEWIS

## STANDARD BUTTON AND TACKLING CLAMPS

Ref. No.	Part No.	Description	Amt. Req.
1	430-63-6	Button Clamp, complete with holder, for Styles 200-1, -2, -6, -7, -8, -9, -25, -28	1
2	71-83	Button Clamp Lifting Rod, also for Styles 200-21, -22, -23, -24	1
3	71-72	Button Clamp Lifting Rod for Style 200-15	1
4	18-873	Screw, also for Styles 200-10, -15	2
5	40-38	Washer, also for Styles 200-10, -15	2
6	99-270	Button Clamp Holder, also for Styles 200-10, -15, -21, -22	1
7	99-344	Button Clamp Holder for Styles 200-23, -24	1
8	1005 L	Set Screw, also for Styles 200-10, -15, -21, -22, -23, -24	1
9	* 430-63	Button Clamp for 14 to 45 ligne flat buttons, also for Styles 200-10, -15	1
10	** 158-11	Slide	1
11	18-630	Bearing Screw	1
12	18-829	Hinge Screw	2
13	21-315	Spring	2
14	18-945	Clamp Screw	1
15	18-831	Screw	1
16	18-75	Hinge Screw	1
17	45-332	Stop Lever	1
18	99-316	Button Clamp Lever Jaw Holder	1
19	99-347	Button Clamp Lever Jaw, left	1
20	1189 L	Screw	2
21	21-337	Button Holding Spring, left	1
22	21-336	Button Holding Spring, right	1
23	15-346	Button Clamp Lever Jaw, right	1
24	22-205	Locating Pin	2
25	20-123	Nut	2
26	430-88	Tacking Clamp, complete with holder, for Styles 200-16, -17	1
27	99-326	Holder, lower	1
28	18-870	Screw	2
29	40-38	Washer	2
30	30-89	Clamp, lower	4
31	30-88	Clamp, upper	1
32	21-389	Spring, lower	1
33	16-623	Screw	2
34	99-328	Holder, upper	1
35	21-388	Spring, upper	1
36	18-963	Screw	1
37	166-10	Pawl	1
38	22-289	Stop Pin	1
39	1160 L	Nut	1
40	18-596	Screw	2
41	50-247	Bracket	1
42	20-45	Nut	1
43	71-97	Rod	1
44	18-677	Screw	2
45	22-224	Hinge Pin	1
46	20-60	Nut	2
47	21-317	Spring	1
48	18-866	Adjusting Screw	1
49	21-407	Spring Clip	1
50	445-432	Thread Wiper Lever Assembly for Style 200-10	1
51	71-89	Rod	1
52	39-C255	Collar	1
53	18-C186	Set Screw	1
54	68-29	Staff	1
55	45-432	Thread Wiper Lever	1
56	21-411	Thread Wiper Spring	1
57	30-79	Spring Clamp	1
58	18-1036	Screw	1
59	1778 L	Screw	1
60	18-970	Screw for Style 200-10	1
61	40-38	Washer for Style 200-10	1
62	182-18	Thread Pulling Separator for Style 200-10	1
63	18-1010	Stop Screw for Style 200-10	1
64	157-8	Thread Pulling Separator Spacer for Style 200-10	1



\* Note: For 30 to 60 ligne flat buttons, order 430-63-1.  
 \*\* Note: For 30 to 60 ligne flat buttons, order 158-15.

# RICAMBI LEWIS

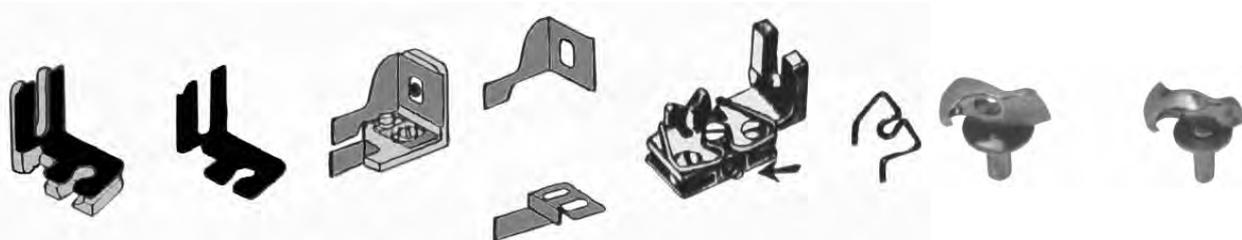
**A3450** BS200 spaziatore per bottoni doppio



**A3451** BS200M



**A3452** BS200L



**490-49**  
completo

**8-132**  
molla ricambio

**200-20**  
completo

**166-21** superiore  
**162-20** inferiore

**S175890**

**S175889**

**36-21**  
tipo nuovo

**36-18**  
tipo vecchio



**S175392**

**S175393**

**S175398**

**S175399**

**S175676**

**LW502**

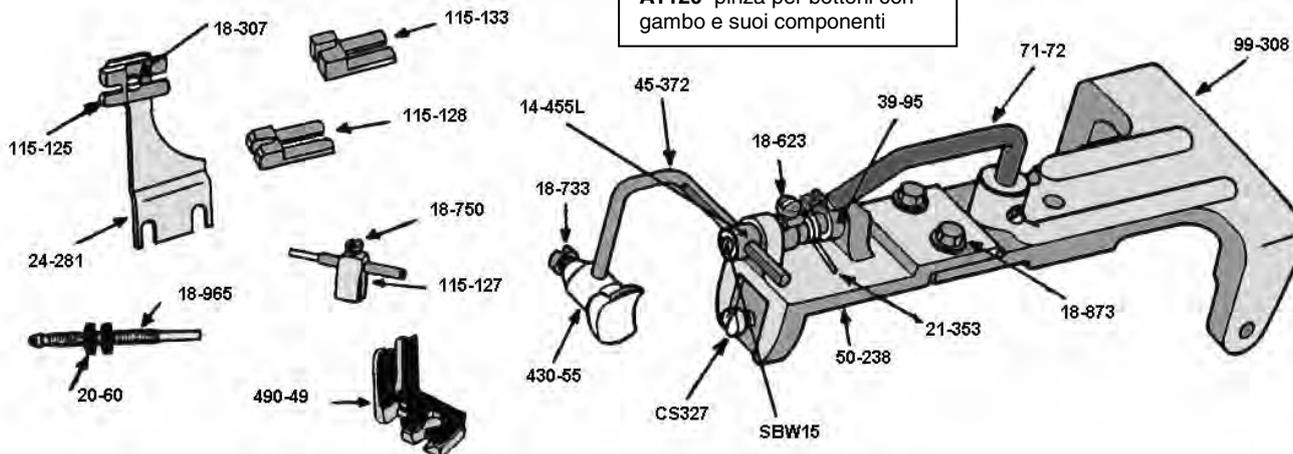
Morsetti regolabili

**LW501**

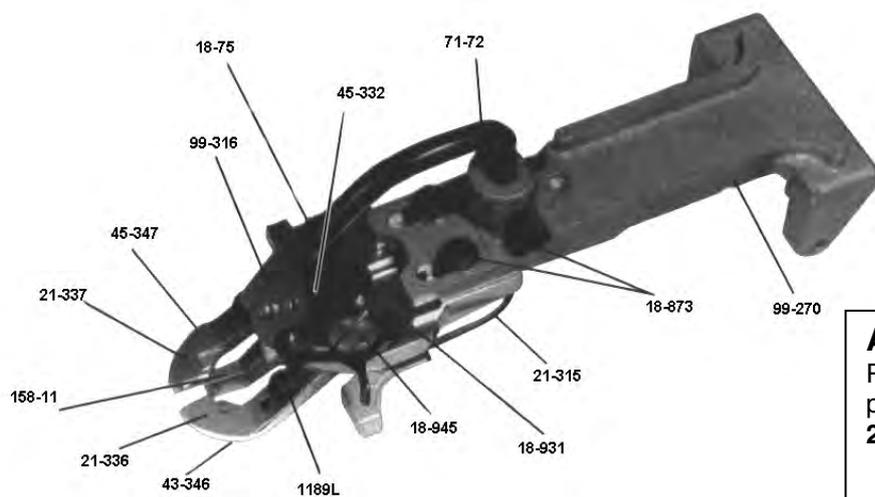


**LW430-75** staffa completa  
**LW122-45** indice separato  
**LW18-318** vite

**A1120** pinza per bottoni con  
gambo e suoi componenti



## RICAMBI LEWIS



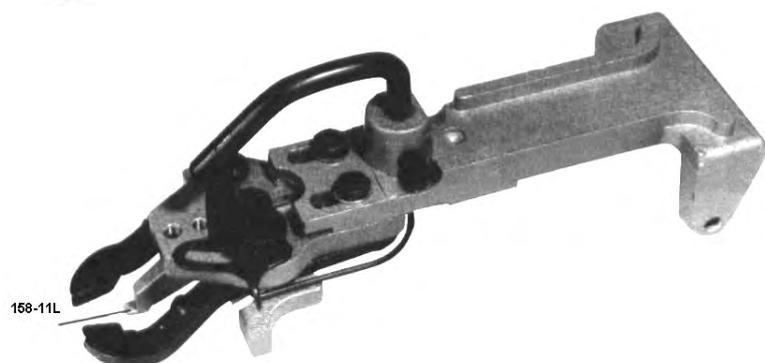
**A1123** (430-63-6)  
Pinza per bottoni camiceria,  
piatti forati di diametro **da 6 a 29 mm**

**A1120** (430-57-1)  
Pinza per bottoni con gambo,  
completa di morsetto, supporti  
e staffa

**A1123L** (430-63-1)  
Pinza per bottoni piatti forati di  
diametro **da 19 a 38 mm.**

**A1123LS** (430-63-6LS)  
Pinza per bottoni con fori,  
grandi e spessi.  
diametro bottoni **da 25 a 50 mm**

particolare delle molle con  
gradino per bottoni di alto  
spessore



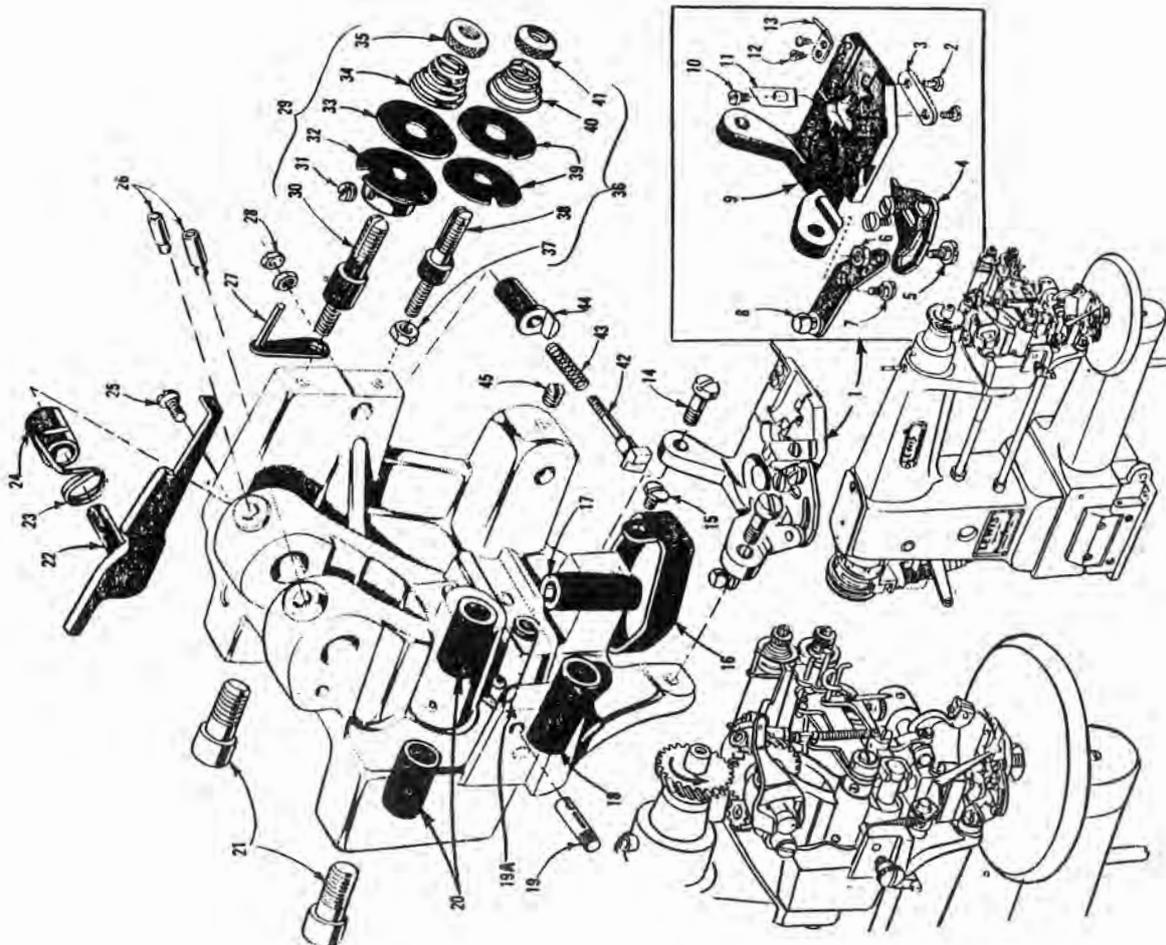
# RICAMBI LEWIS

## HEAD, PRESSER FOOT AND TENSION PARTS

Ref. No.	Part No.	Description
* 1	405-555	Presser Foot, complete, See Page No. 29 for other presser feet
2	<b>18-983</b>	Screw
3	6-65	Needle Guide
4	119-85	Thread Breaking Finger
5	18-1007	Screw
6	20-13	Nut
7	18-980	Screw
8	445-399	Thread Cutting Finger Operating Lever
9	5-555	Presser Foot, main section
10	1351 L	Screw
11	119-76	Thread Cutting Knife
12	18-621	Screw
13	8-130	Needle Guard
14	1073 L	Screw
15	CS337	Screw
16	32-233	Looper Gear Cover
17	16-328	Looper Driving Shaft Bushing
18	16-337	Trimmer Shaft Bushing, front
19	22-274	Thread Wiper Finger Spring Pin
19A	LS201	Needle Carrier Crankshaft Bushing
20	16-346	Thread Pull-off Lever Shaft Bushing
21	18-1045	Screw
22	445-367	Thread Tension Releasing Lever, complete
23	21-349	Tension Release Lever Spring
24	16-264	Thread Tension Releasing Lever Bushing
25	810 L	Screw
26	125-23	Oil Cup
27	4137-127	Nipper Retainer, complete
28	20-13	Nut
29	468-25	Thread Nipper Staff, complete
30	68-27	Tension Staff
31	1029 L	Set Screw
32	444-282	Tension Disc, complete
33	1183 L	Tension Disc
34	1132 SL	Tension Spring
35	20-60	Adjusting Nut
36	468-26	Thread Tension Staff, complete
37	1160 L	Nut
38	68-28	Tension Staff
39	1183 L	Tension Disc
40	21-284	Tension Spring
41	20-60	Adjusting Nut
42	26-171	Thread Pull-off Lever Retaining Plunger
43	21-339	Thread Pull-off Lever Retaining Plunger Spring
44	70-63	Thread Pull-off Lever Retaining Plunger Sleeve
45	1005 L	Set Screw

\* Furnished with machine unless otherwise specified.

## RICAMBI LEWIS 160



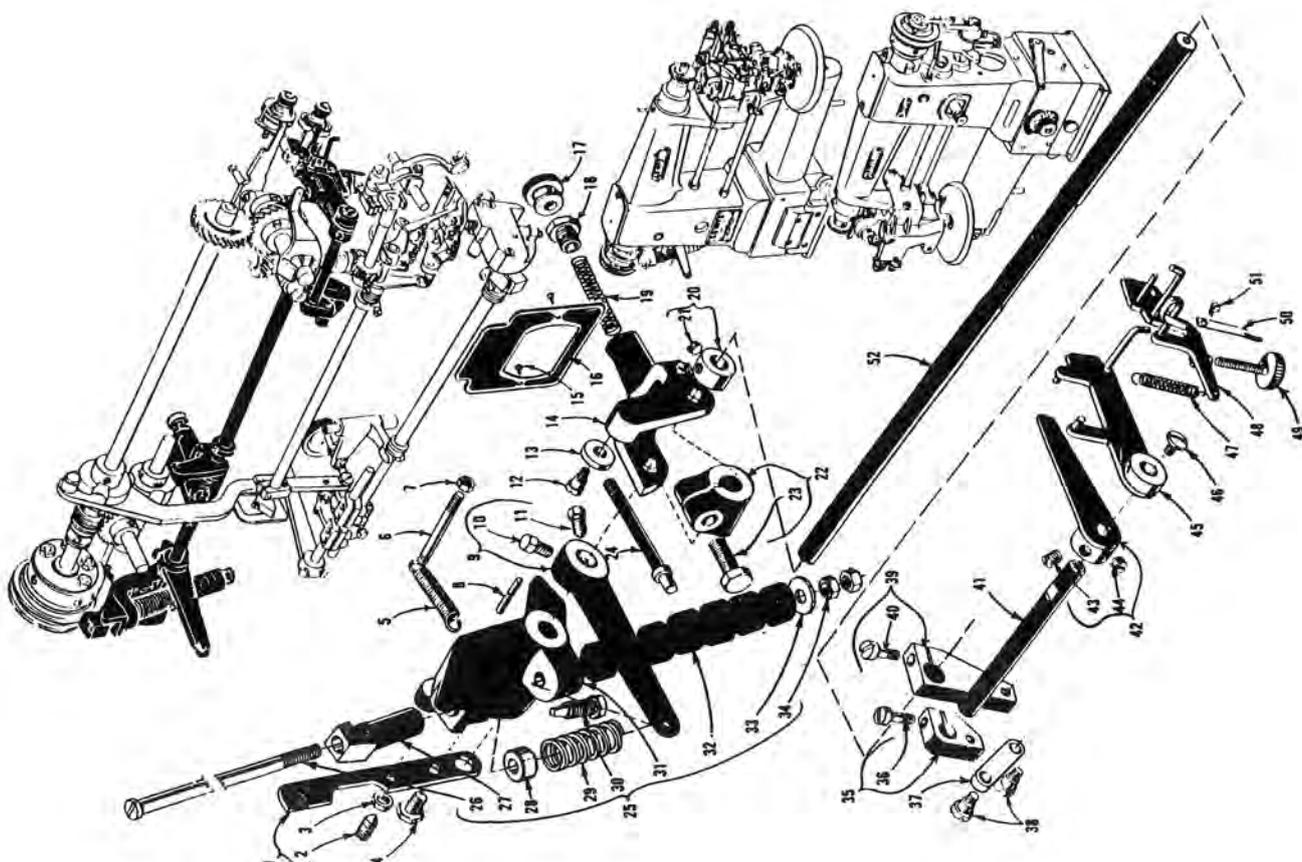
# RICAMBI LEWIS

## STOP MOTION, STITCH REGULATING AND THREAD PULL-OFF PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	45-302	Lever for applying pressure on Pulley Clutch Disc	1
2	18-747	Spot Screw	1
3	20-34	Nut	1
4	18-280	Screw	1
5	21-360	Stop Motion Lever Restoring Spring	1
6	22-276	Stop Motion Lever Restoring Spring Pin	1
7	1009 L	Nut	1
8	22-266	Stop Motion Lever Restoring Spring Pin	1
9	45-362	Foot Pedal Chain Lever	1
10	18-120	Screw	1
11	1298 L	Screw	1
12	18-1105	Screw	1
13	35-28	Stitch Adjusting Lever Roll	1
14	45-360	Stitch Adjusting Lever	1
15	18-768	Drive Screw	2
16	97-18	Stitch Indicator Plate	1
17	1316 L	Stitch Selector Plunger Adjusting Nut	1
18	20-124	Stitch Selector Plunger Spring Retaining Nut	1
19	21-347	Stitch Selector Plunger Spring	1
20	439-7	Collar	1
21	S815	Set Screw	2
22	115-135	Stitch Selecting Cam Block	1
23	18-978	Clamp Screw	1
24	426-166	Stitch Selector Plunger, complete	1
25	445-348-4	Stop Motion Lever, complete	1
26	71-92	Stop Motion Plunger Rod	1
27	26-163 A	Stop Motion Plunger	1
28	157-13	Stop Motion Spacer Collar	1
29	21-457	Stop Motion Spring	1
30	18-819	Screw	1
31	45-348	Stop Motion Plunger Lever	1
32	40-198	Washer	1
33	652-16	Washer	6
34	20-128	Nut	2
35	48-161	Thread Pull-off Crank, short	1
36	1073 L	Screw	1
37	46-167	Link for Thread Pull-off Crank	1
38	18-688	Screw	2
39	48-162	Thread Pull-off Crank, long	1
40	1073 L	Screw	1
41	14-466	Thread Pull-off Lever Shaft	1
42	445-397	Thread Pull-off Plunger Operating Lever, complete	1
43	1005 L	Set Screw	1
44	1025 L	Set Screw	1
45	445-398	Thread Pull-off Lever, complete	1
46	1329 L-1/2	Screw	1
47	21-390	Thread Pull-off Lever Spring	1
48	499-325	Thread Pull-off Pin Holder, complete	1
49	18-005	Thread Pull-off Adjusting Screw	1
50	21-389	Thread Pull-off Adjusting Spring	1
51	1075 L	Screw	1
52	14-467	Stop Motion Lever Shaft	1

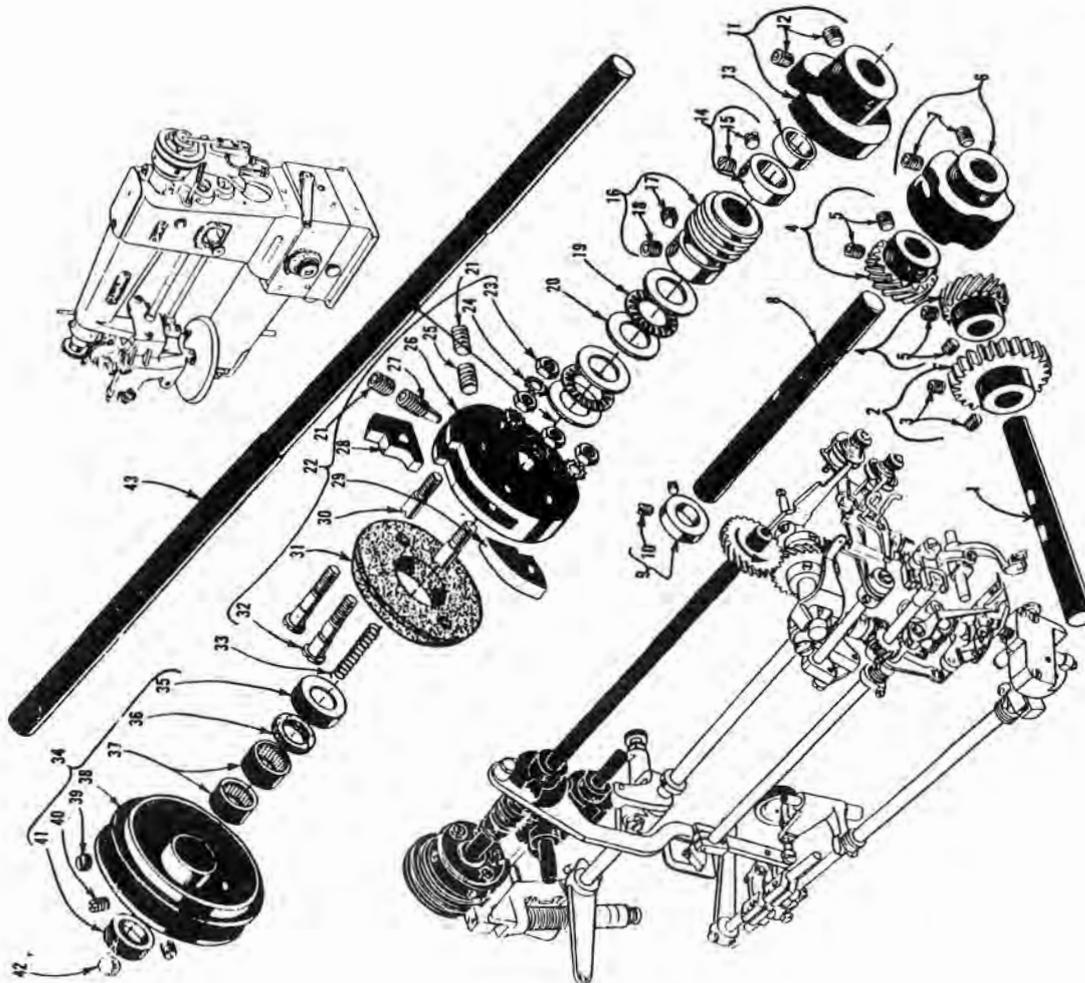
Y85244

# RICAMBI LEWIS 160



# RICAMBI LEWIS

## MAIN SHAFT, HANDWHEEL AND STOP MOTION DRIVE



Ref. No.	Part No.	Description	Amt. Req.
1	14-444	Jackshaft	1
2	27-185	Jackshaft Worm Gear	1
3	18-730	Set Screw	2
4	27-168	Spiral Gear	2
5	18-996	Set Screw	2
6	34-67	Stitch Tacking Cam	1
7	18-730	Set Screw	2
8	14-465	Camshaft	1
9	439-7	Collar	1
10	SB15	Set Screw	2
11	34-59	Plunger Raising Cam	1
12	18-730	Set Screw	2
13	35-30	Roll for Plunger Lifting Connecting Rod	1
14	39-92	Collar	1
15	1025 L	Set Screw	2
16	27-184	Main Shaft Worm Gear	1
17	18-976	Spot Screw	1
18	18-730	Set Screw	1
19	478-27	Needle Bearing	2
20	40-135	Washer	2
21	18-967	Set Screw	2
22	444-334	Stop Motion, complete	1
23	20-127	Nut	4
24	652 H-14	Washer	4
25	18-967	Set Screw	1
26	44-334	Stop Motion Disc	1
27	18-958	Stop Screw	1
28	166-7	Stop Motion Disc Pawl	1
29	51-20	Stop Motion Disc Latch	1
30	18-959	Screw	2
31	44-288	Pulley Clutch Disc	1
32	18-982	Screw	2
33	21-229	Spring	1
34	458-39	Pulley Assembly, complete	1
35	40-169	Retainer Washer	1
36	63-32	Grease Retainer	1
37	478-10	Needle Bearing	2
38	59-39	Pulley	1
39	18-800	Set Screw	1
40	1005 L	Set Screw	2
41	190-2 L	Pulley Insert	1
42	79-37	Ball	1
43	14-442	Main Shaft	1

Y85-22341